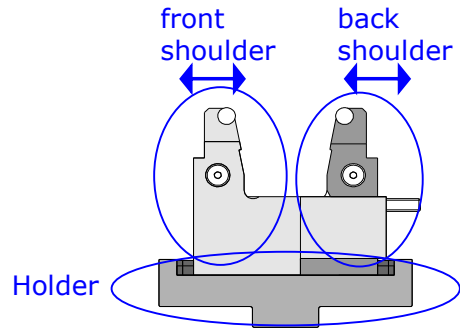
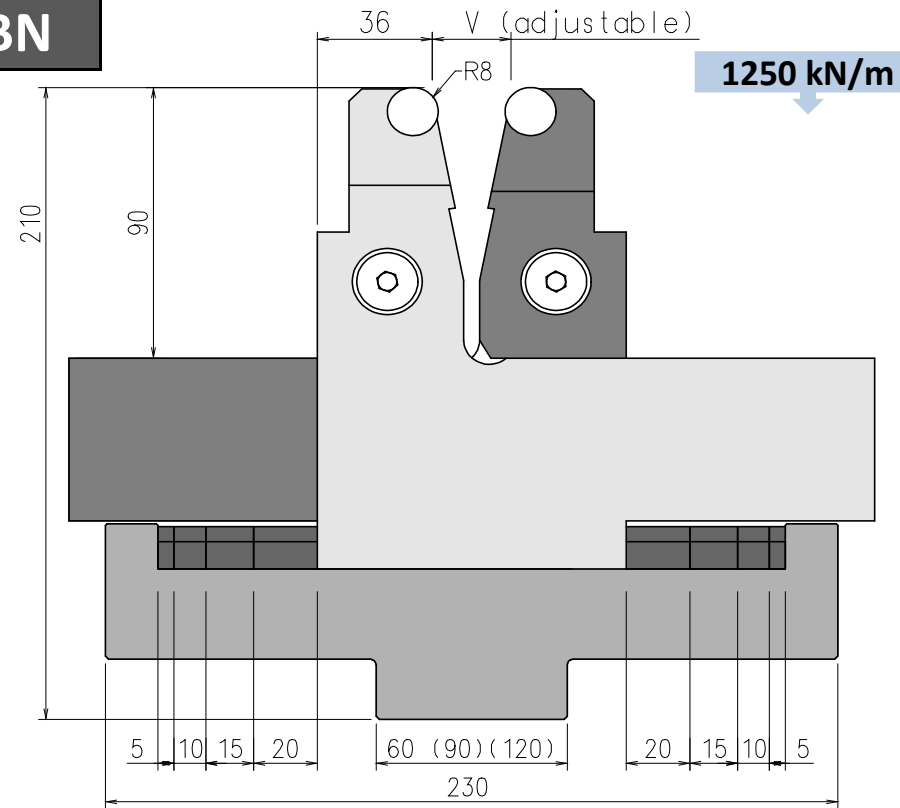


Adjustable die - type VLMBN



Minimum die angle	30°
V-Opening	adjust. each 10mm ca. V25 - V125
Sheet thickness	3 - 15 mm
Shoulder Radius	R8 mm
Die length	500 mm
Max. allowable tonnage	1250 kN/m
Hardness Radius inserts	HRC 60
Spacers:	5; 10 ; 15; 20



	for 60mm beam		for 90mm beam		for 120mm beam	
	Item No.	Weight Kg	Item No.	Weight Kg	Item No.	Weight Kg
Set	BN1-500S	96	BN2-500S	99	BN3-500S	99
only Holder	BN1-500H	33	BN2-500H	36	BN3-500H	36
					Item No.	Weight Kg
					only Die	BN 500D 58
					only spacers	BN-500I 5,3
					only strip	ACBN150 0,1