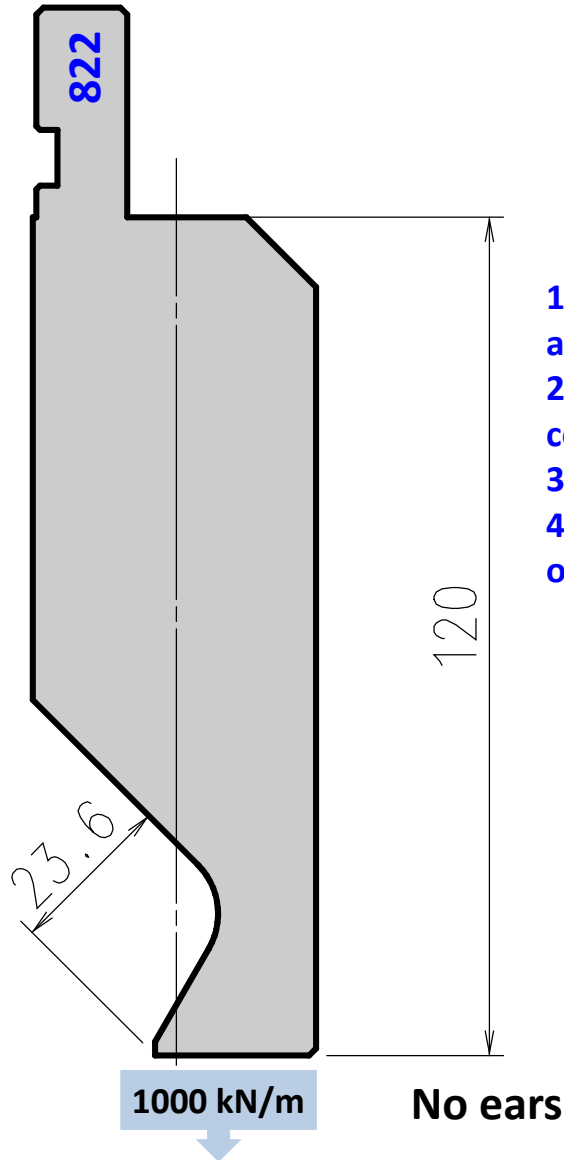


AFH Flattening Punch 822



Flattening	Length mm	Item No.	Weight Kg
	835	ES8220001	27,8
	415	ES8220002	13,8
	800 Sect.	ES8220003	26,6

Notes:

1. Flattening involves high thrust forces, therefore it's sequence always needs an intermittent stroke
2. Punch 822 to be used mainly for harder flattening operations in combination with ED0129 die and unlimited lengths
3. Beak shaped tip allows close to flange flattening
4. By using it with staging dies, bending length is limited, depending on material thickness

