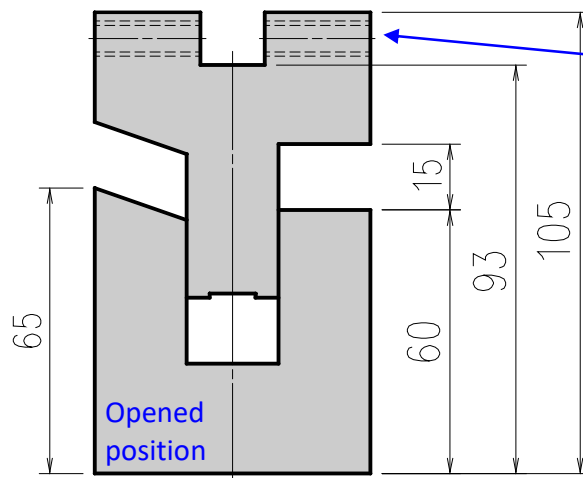
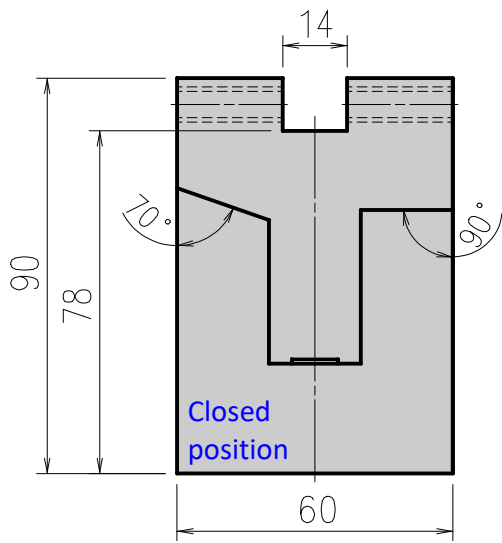


# Pneumatic die holder (for standard and hemming bends)

The **pneumatic die holder** is a permanent fixture on the press brake machine and operates as:

- traditional die holder with standard (or special) dies for 90° or acute bends
- double decker hemming system with acute-angle dies. The pneumatic movement is considered as a programmable NC axis in the control system and ensures a rapid opening or closing.



screw holes for mounting the optional clamps (during the use with large V dies)

Length mm	Item No.	Weight Kg
1250	T04066AN	50
2050	T04067AN	82
2550	T04068AN	102
3050	T04069AN	122
4050	T04070AN	162

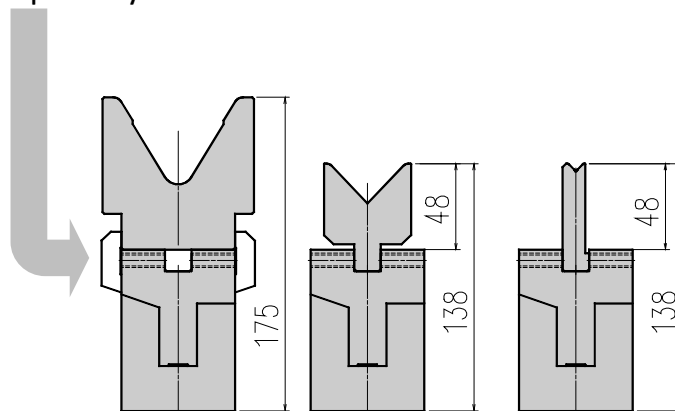
## Note:

- tonnage in closed position: up to 1000 kN/m, depends on die
- tonnage in opened position: up to 600 kN/m, depends on die
- die holder with induction hardened working surfaces (54-58 HRC)
- included accessories:
  - air distribution and regulation assy
  - relays 12V DC and 24V DC (according to your press brake)
  - air pipes and electric cables
  - temporary plates for easy installation
- please read operator's manual before installation

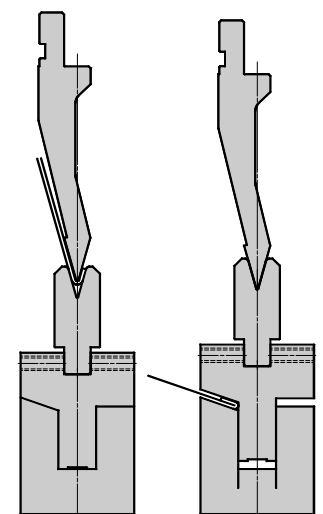
## Optional clamps (with mounting hardware) for large V dies:

- for front side : T50001A and for rear side : T50002A
- please choose clamp quantity from the below table

For length	Front side	Rear side
1250 mm	6	6
2050 mm	10	10
2550 mm	13	13
3050 mm	15	15
4050 mm	20	20



Use for standard bends: closed position



Use for hemming: closed and opened position