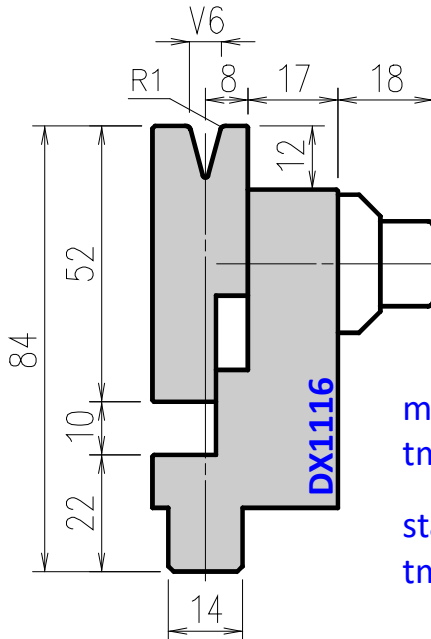


Insert type V6 Hemming Die

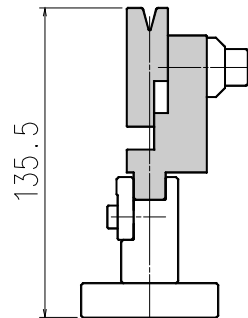


mild steel:
tmax = 1,25mm

stainless:
tmax = 1mm

Note:

- Tonnage for 30° prebending :
500 kN/m
- Tonnage for flattening:
800 kN/m
- 470 Sect. = **45 + 2x50 + 55 + 60 + 65 + 70 + 75**
- tool hardness HRC 36 to 42



Tool angle	Length mm	Item No.	Weight Kg
30°	835	DX111601	16,0
	415	DX111602	8,0
	470 Sect.	DX111681	9,0